

## **Adjustments on the model 721-06Lt, 7228-06LT**

### **Calibrating the buttons F1, F2 and F3**

Press and hold button "P" and "F1". Release button "P" and "F1". The display is blinking. Enter a size and confirm with the button "=". Continue with the button F2 and F3.

### **Programming the Eject size.**

Press button "P" and "E". Enter the value for eject and confirm with the button "=".

### **Indication of the cutting counter**

Press and hold button "inch/cm" and "S". The display will show the actual cutting summary. Counter starts at 0 and counts until 99.999 and starts again at 0. Press button "D" twice and the counter is reset to 0.

### **Calibrating the clamp pressure (only when display was changed)**

Press and hold button "inch/cm", then button "6", release first button "inch/cm", then release button "6". The display shows "Code". Enter the code 4321.

PU: Turn the handwheel of the clamp pressure to the right side (minimum ) and confirm with the button "=".

PO: Turn the handwheel of the clamp pressure to the left side (maximum ) and confirm with the button "=". The display goes back to normal.

### **Calibration of the measurement**

Move the backgauge to 20 cm and make a cut. Measure the paper. Press and hold button "inch/cm", then press and hold button "9". Release first button "inch/cm", then button "9", the display is blinking. Enter the correct size and confirm by press and hold button "inch/cm", then press and hold button "9". Release first button "inch/cm", then button "9". The machine is now calibrated.

### **Error codes:**

- T04: potentiometer of the electronic handwheel, best value is 16.
- T10: Backgauge motor moves too strong or is defective.
- T13: Moves against reference instead of limit.
- T14: Moves against limit instead of reference.
- T15: Countersignal is missing. PCB or cable defective.
- T17: Countersignal without motor movement.
- T18: Micro switch clamp on top S14 and switch knife on bottom S19.
- T20: defective eeprom.

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